



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Urgent

D5616-1
Job Sheet 202127



Part No: D5616-1

Job Qty: 20 pcs

Part Name: Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/25/19

Description:

Type: SOLD

Note: D5616-1 REV.A IPP REV.A NEW ISSUE 18/11/01 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs	10/25/19	10/25/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
									OCT 22 2019
110	Packaging 2-1 - Receive - B4B	20 pcs	10/25/19	10/25/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Container No: S225301



Part: D5616-1

Job No: 202127

Serial No/Batch: S225301

Revision: A

Inspector:

Exp Date:

Instructions: TBD

Date: 10/22/19

Plex 10/18/19 2:50 PM Dart.lajeunesse.marie

10/18/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 6

20
pcs

10/25/19

0.00 0.00

130 Packaging 3-1 - Stock - B4B

20
pcs

10/25/19

0.00 0.00

140 QC 21 - SA

20
pcs

10/25/19

0.00 0.00

Part Op 100 - Issue P/O:

McMaster Carr Material release note required

Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs
120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location: *W. H. 10/25/19*
140 - QC21- Final Inspection - Work Order Release

B4B

Packaging 2 - 21 -
B4B

Packaging 2 - 22 -
B4B

Packaging 2 - 23 -
B4B

Packaging 2 - 24 -
B4B

Packaging 2 - 25 -
B4B

Packaging 2 - 26 -
B4B

Packaging 2 - 27 -
B4B

Packaging 2 - 28 -
B4B

Packaging 2 - 29 -
B4B

Packaging 2 - 30 -
B4B

Packaging 2 - 31 -
B4B

Packaging 2 - 32 -
B4B

Packaging 2 - 33 -
B4B

Packaging 2 - 34 -
B4B

Packaging 2 - 35 -
B4B

Packaging 2 - 36 -
B4B

QC 6 - 9

QC 6 - 68

QC 6 - 61

QC 6 - 40

QC 6 - 81

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 53

DAS

OCT 23 2019

40

9-89

DAS

OCT 23 2019

21

9-89

Job BOM

Part / Item
5462K64

Component Name
Clamp

Quantity
20 Ea (1 ea)

Operation
100-Purchasing

Container

5225299

Job Allocations

Operation
100-Purchasing

Component Part
5462K64

Required
20

Inventory
5

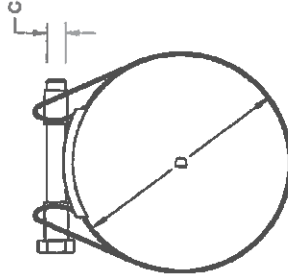
Allocated
0

Part Specifications

Specifications could not be found.

Plex 10/18/19 2:50 PM Dart.lajeunesse.marie

SPECIFICATION CONTROL DRAWING



D5616-1 CLAMP

DART P/N	A	B	C	D	DESCRIPTION	WEIGHT	MANUFACTURER	MANUFACTURER P/N	VENDOR	VENDOR P/N
D5616-1	0.98	1.08	M8X1.25	3.583 3.619	SUPRA HEAVY DUTY HOSE CLAMP STAINLESS STEEL, W4 81-87	0.28 lbs	MIKALOR	03013227	MAIN INDUSTRIAL SALES	18-GB49187
									MACMASTER CARR	5462K64

- NOTES:
- 1) MATERIAL: 304 STAINLESS STEEL
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER MANUFACTURER'S SPECIFICATION
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER Q81 044 6.7
 - 7) WEIGHT: SEE TABLE

RELEASED
2018 NOV 12
SEN 10-637

APPROVED

A	REV.	NEW ISSUE	DESCRIPTION	ZF	BY	DATE
DESIGN	SAD					18.03.05
DRAWN	ZF					
CHECKED	MM					
MFG. APPR.	DD					
APPROVED	NO					
DE APPR.	CP					
DATE	18.03.05					

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D5616
REV. A

TITLE CLAMP

SCALE 1 OF 1

NTS

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 222127 MS
19-10-18



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)					
Description Work Order Deviation		Disposition							
Completed By		Lead hand / Supervisor				QC / QA Coordinator			
Root Cause		FAULT CATEGORY							
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044822



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044822

PO Date: 10/18/19

Due Date: 10/22/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:



Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		EL-PLUG-M		7216k5 1/pk color yellow	3-Prong Male Spade Plug	Firmed	-	10/22/19	10 Ea	0 Ea	10 Ea	\$7.80/Ea	\$78.00
2		EL-PLUG-F		7216k6 1/pk color yellow	3-Prong Female Spade Plug	Firmed	-	10/22/19	10 Ea	0 Ea	10 Ea	\$13.60/Ea	\$136.00
3	202126	93625A300		50/pk	Locknut	Firmed	-	10/22/19	50 pcs 49 1/2	0 pcs	50 pcs	\$0.1736/pcs	\$8.68
4	202127	5462K64		1/pk	Clamp	Firmed	-	10/22/19	20 Ea	0 Ea	20 Ea	\$12.88/Ea	\$257.60
Grand Total:												\$480.28	

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/18/19 4:20 PM Dart.Guerin.Kimberley

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
POHB044822
Order Placed By
Kim

Page 1 of 1
10/18/2019

McMaster-Carr Number
3903124-01

Line	Product	Ordered	Shipped
1	7216K6 Hinged Straight-Blade Housing, 3-Slot Socket, NEMA 5-15, Yellow	10 Each	10
2	7216K5 Hinged Straight-Blade Housing, Hinged, 3-Blade Plug, Grounded, NEMA 5-15, Yellow	10 Each	10
3	93625A300 1/8-8 Stainless Steel Nylon-Insert Locknut, M8 x 1.25 mm Thread, Packs of 50	1 Pack	1
4	5462K64 Tight-Seal Easy-Install Bolt Clamp for Soft Hose and Tube, 304 Stainless Steel, 3-9/16" to 3-13/16" ID	20 Each	20

Re-order

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40
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Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

Sarah Weinberg

Sarah Weinberg
Compliance Manager

RECEIVED

OCT 21 2019

DART AEROSPACE LTD.